व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT

संख्या/ No.: IMP-1078/3083/2023

माह/Month: September, 2023

THIS TEST REPORT VALID UP TO : 30th September, 2030



JAMNA, JAIMDSC-9, (9 TINE SPRING LOADED CULTIVATOR) TRACTOR MOUNTED



भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि एवं किसान कल्याण विभाग

Department of Agriculture and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

Northern Region Farm Machinery Training and Testing Institute

ट्रैक्टर नगर, सिरसा रोड, हिसार, (हरियाणा) - 125 001

Tractor Nagar, Sirsa Road, HISAR (Haryana)-125 001 [ISO 9001:2015 CERTIFIED]

Website: http://nrfmtti.gov.in/

E-mail: fmti-nr@nic.in Tele./FAX: 01662-276984

Page 1 of 18

| Constituents | As per IS 6690:1981 | | Composition as | Remarks |
|----------------|---------------------|----------------------------|------------------------|----------|
| | Carbon steel | Silicon manganese steel | observed (% of weight) | |
| Carbon (C) | 0.70-0.85 | 0.50-0.60 | 0.81 | Conforms |
| Silicon (Si) | 0.10-0.40 | 1.50-2.00 | 0.22 | Conforms |
| Manganese (mn) | 0.50-1.0 | 0.50-1.00 | 0.68 | Conforms |
| Sulphur (S) | 0.05 (Max.) | 0.05 (Max.) | 0.005 | Conforms |
| Phosphorus (P) | 0.05 (Max.) | 0.05 (Max.) | 0.022 | Conforms |

6. Running-IN

The cultivator was Run-in for 1.33 hours in the field.

7. FIELD PERFORMANCE TEST

The field test of the implement was conducted for 26.72 hours in different soil moisture conditions to assess the performance of the implement.

The no load engine speed of tractor was maintained as 1600 rpm and the observations are summarized in Table-3.

Summary of field performance test

Table-3

| Summ | daty of field periormance test | Table | | |
|---------|-----------------------------------|----------------|--|--|
| Sl. No. | Parameters | Ranage | | |
| 1. | Tractor used | Swaraj 735 FE | | |
| 2. | Gear used | L-4 | | |
| 3. | Type of soil | Sandy loam | | |
| 4. | Soil moisture (%) | 11.0 to 12.0 | | |
| 5. | Engine speed (rpm) | , 8 | | |
| | No load | 1600 | | |
| | On load | 1500 to 1550 | | |
| 6. | Bulk density of soil (g/cc) | 1.62 to 1.68 | | |
| 7. | Speed of operation (kmph) | 5.12 to 5.54 | | |
| 8. | Depth of cut (cm) | 12.0 to 13.53 | | |
| 9. | Width of operation (cm) | 192 to 200 | | |
| 10. | Wheel slippage (%) | 6.06 to 7.84 | | |
| 11. | Covered (ha/h) | 0.802 to 0.924 | | |
| 12. | Time required for one hactare (h) | 1.07 to 1.25 | | |
| 13. | Field efficiency (%) | 80.50 to 88.02 | | |
| 14. | Fuel consumption . | | | |
| | 1/h | 5.50 to 6.57 | | |
| | 1/ha | 5.95 to 8.05 | | |
| 15. | Implement draft (kgf) | 467 to 1120 | | |
| | | | | |

7.1 Rate of work

- Rate of work in sandy loam was recorded as 0.802 to 0.924 ha/h at the forward speed of 5.12 to 5.54 kmph.

NORTHERN REGION FARM MACHINERY TRAINING & TESTING INSTITUE, HISAR [THIS REPORT VALID UP TO : 30th September, 2030]

14 of 18

- Time required to cover one hectare area was recorded as 1.07 to 1.25 h.

7.2 Quality of work

- Depth of operation was recorded as 12.0 to 13.53 cm.
- Field efficiency was recorded as 80.50 to 88.02 %.

7.3 Draft requirement

The average draft requirement was ranged from 291 to 1120 kgf.

7.4 Wear analysis of shovel

7.4.1 On mass basis

| Sr. No. | Initial mass (g) | Final mass (g) | Percentage of wear | | |
|---------|------------------|----------------|----------------------|-------------|--|
| | | | After 26.72 hrs. (%) | Per hour(%) | |
| 1. | 742.2 | 730.4 | 1.59 | 0.059 | |
| 2. | 744.3 | 731.7 | 1.69 | 0.063 | |
| 3. | 752.6 | 739.4 | 1.75 | 0.065 | |
| 4. | 731.1 | 717.5 | 1.86 | 0.070 | |
| 5. | 734.8 | 721.8 | 1.77 | 0.066 | |

8. EASE OF OPERATION AND ADJUSTMENT

No noticable difficulty was observed during the operation and adjustment of cultivator.

9. DEFECTS, BREAKDOWN AND REPAIRS

No noticeable defect occurred in the cultivator during the test.

10. CRITICAL TECHNICAL SPECIFICATION

(Vide Ministry's communication No. 13-9/2019 M &T (I&P) dated 26.04.2019)

| Sr. No | Parameters | Specification | Observed | Remarks |
|-----------|-------------------------------------|--|------------------------------|----------|
| 1. | Туре | Rigid or spring loaded | Spring loaded | Conforms |
| 2. | Hitch type | Three point linkage CAT-1(1N)/CAT-II (2N) CAT-III (3N)/CAT-IV (4N) | CAT-II (2N) | Conforms |
| 3. | No. of tine | 5, 7, 9,11 or 13 (11 and above preferably folding) | 9 | Conforms |
| 4. | Working width, m | 0.8 (Min.) 1.05 (Min.) | 1.93 1.92 | Conforms |
| | | 1.65 (Min.) 1.65 (Min.) 1.95 (Min.) | 1.92 1.95 2.00 1.97 | |
| 5. | Row to row spacing between tine, mm | Adjustable, preferably in steps of 250 mm | 250 mm | Conforms |
| 6. | Frame | Rigid and strong | Rigid | Conforms |
| 7. | Type of working tool | Reversible shovel, sweep and triangular shovel | Reversible shovel | Conforms |

NORTHERN REGION FARM MACHINERY TRAINING & TESTING INSTITUE, HISAR [THIS REPORT VALID UP TO: 30th September, 2030]

15 of 18

| 8. | Material of tine | High carbon steel for spring loaded & M.S. for rigid type | Carbon steel | Conforms |
|-----|--|---|-------------------|----------|
| | Thickness of tine, mm | 22 (Min.) & 25 (Max.) | 23.4 mm | Conforms |
| 9. | Material of shovel | High carbon steel | High carbon steel | Conforms |
| 10. | Hardness of shovel and sweep, HRC | Min. 36-45 | 42 to 43 | Conforms |
| 11. | Centre to centre distance tool bar, mm | 450 (Min.) | 455 | Conforms |
| 12. | Marking/labelling of machine | The labelling plate should be riveted on the body of machine having Name and address of manufacture, Country of Origin, Make, Model, Year of manufacture, Serial Number, Type, Size, required of prime mover (kW) | Provided | Conforms |
| 13. | Literature | Operator manual, Service manual and Parts catalogue should be provided. | Provided | Conforms |

11. SUMMARY OF OBSERVATIONS, COMMENTS AND RECOMMENDATIONS

- 11.1 Rate of work in sandy loam was recorded as 0.802 to 0.924 ha/h at the forward speed of 5.12 to 5.41 kmph. Time required to cover one hectare area was recorded as 1.07 to 1.25 h.
- 11.2 Depth of operation was recorded as 12.0 to 13.53 cm. Field efficiency was recorded as 80.50 to 88.02 %.
- 11.3 The average draft requirement was ranged from 291 to 1120 kgf.

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12. TECHNICAL LITERATURES

The following literatures were provided by the applicant during the field test.

- 1. Operator's manual
- 2. Service manual
- 3. Parts catalogue

However, the manuals need to be updated as per IS 8132:1999.

TESTING AUTHORITY

| S Annay |
|-----------------|
| Muly 14.09.2023 |
| |

13. <u>APPLICANT'S COMMENTS</u>

No specific comments received from the applicant.

